NOVENCO BUILDING & INDUSTRY PRODUCT BROCHURE



ESSENCE

Our consideration for the environment in the design and manufacturing of ventilation equipment and fans is a big concern for us. The resource friendly products reflect this dedication with long service life and environmentally safe production.

ABOUT US

NOVENCO Building & Industry was founded 1947 in Denmark, and today is a proud member of SCHAKO Group. We manufacture a wide range of efficient and reliable products and systems for ventilation in our 20.000 m² production facility. The company counts approximately 200 employees and is continuously expanding. Our parent company is located in Naestved, Denmark, with subsidiaries in The Netherlands. We also have offices in Germany, United Kingdom and Dubai. Furthermore, our products and services are marketed and distributed through a network of subsidiaries and carefully chosen representatives.

INNOVATION

Since the beginning our design, development and operation of ventilation products and systems have allowed us to amass vast experience. The efforts we put into research and development reflect our dedication and allow us to create products on the technological forefront with respect to performance and durability. This is what we consider necesarry to stay in front in a world that changes constantly with new environment requirements and calls for inniovative solutions from customers and the business environment. These challenges fuel our desire to create the next generation of ventilation products.

GREEN FOCUS

The land based applications and markets are the focal point of our business. For these markets we develop and implement high efficient ventilation fans which require minimal resources to run and still be able to reduce the discharge of harmful substances. The carparks segment is a core business, which we in the 1990s revolutionised with our jet fans. These fans play central roles in a

growing number of installations. Even in such critical situations as with fires, the environment remains in focus, as the amount of energy for the systems is minimum. This true 2-in-1 system feature protects lives and spares the environment.

QUALITY AND ENVIRONMENT

The production facilities are located in Denmark and are in agreement with the environmental standards according to ISO 9001 and ISO 14001. We lower the strain put on the environment as we reduce energy consumption, improve waste sorting, minimise steel scrap and evaluate

our product range and suppliers from an environmental point of view. The effort it takes to serve the environment and markets with the right products is a constantly growing challenge we commit ourselves to every day.

All products and systems are certified in accordance with ISO 9001:2008 and ISO 14001:2004.

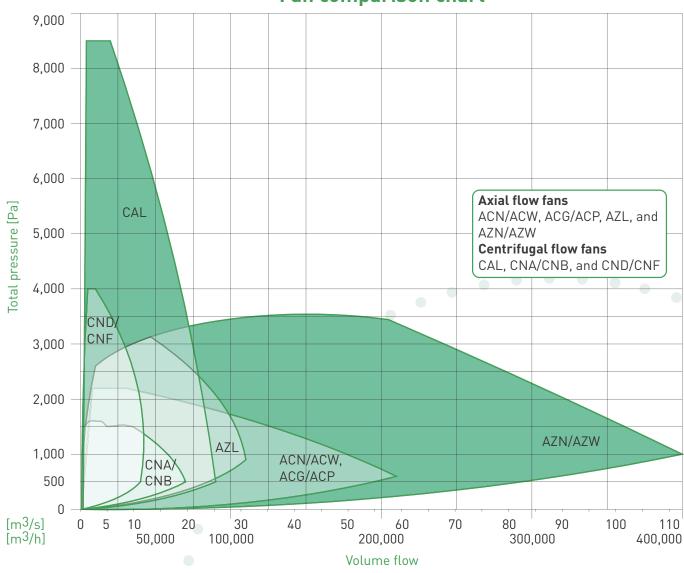






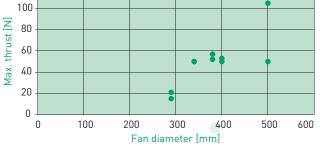
SELECTION OF FANS

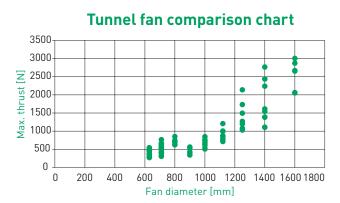
Fans are selected based on the requirements for air quantities and total pressure. Jet fans are selected based on the requirement for thrust. The below figures show NOVENCO fans and jet fans.



Fan comparison chart

Car park fan comparison chart





PRODUCT OVERVIEW

NOVENCO Building & Industry manufactures a wide range of products and systems for ventilation. The products and systems are built on our experience and deliver superb reliability with low energy consumption.

AIR HEATERS

Air heaters represent an ideal solution for installation of heat systems in rooms and buildings where centrally controlled systems with long ductworks are needlessly expensive or even unsuitable. Typical applications are in industrial buildings, workshops, halls, warehouses, large sports centers etc.

ATEX FANS

ATEX fans are axial flow fans optimised for installation in hazardous environments with high requirements for safety.

AXIAL FLOW FANS

Axial flow fans are for very diverse applications within almost all sectors on land and offshore. Often fans are part of systems for comfort, industrial air handling, process, parking, tunnel ventilation etc.

CAR PARK FANS

Car park fans are for ventilation and fire control in roofed facilities like underground car parks, car park tower blocks etc. The system is unique as it is without ducts and uses the impulse principle to move air. Often the designs include axial flow fans for supply or exhaust air. The advantages are lower construction cost and better space utilisation.



CENTRIFUGAL FANS

Centrifugal fans are for industrial installations, which require low or medium pressures. Facilities like composting plants and greenhouses are examples of industries that use centrifugal fans. The design is robust, compact and suited to meet the requirements for long-life, service in corrosive environments and continuous operation.

SMOKE FANS

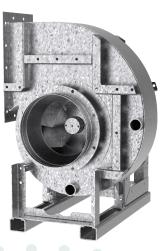
Smoke fans are axial flow fans optimised for operation in high temperature conditions. Typical use is as exhaust fans installed in ducts, where they double-function as part of normal operation and as smoke exhaust fans. The fans are compact, robust and certified for operation at 200, 300 or 400 °C according to EN 12101 part 3.

TUNNEL FANS

Tunnel fans are for ventilation and fire control in tunnel facilities. The units use the impulse principle to move air through the tunnels, which then function as oversized ducts. Some system designs include axial flow fans for supply or exhaust. Ventilation with tunnel fans have low construction cost and good space utilisation.

ACCESSORIES

The accessories extend and supplement the fan functions. The range include components for regulation and adjustment of airflows, for protection of duct openings and for removal of noise.





AIR HEATERS VMA

The NOVENCO NoVa air heaters series integrate water heating coils and axial flow fans in common cabinets. The units are made in five sizes with three coil sizes each. They are designed for heating of large rooms and have a number of advantages as far as space, operation and economy is concerned. As such they take up little space and can be located in almost any place in warehouses and other high-ceiling facilities as well as on board ships.

The extensive accessory program allows for design and installation of solutions that fit all purposes.



| Specifications | 4- | 5- | 6- | 7- | 8- |
|--|----------------|------------|---|------------------|------------|
| Dimensions- square with side lengths [mm] | 460 | 560 | 660 | 760 | 860 |
| Dimensions- depths [mm] | 546 | 571 | 596 | 621 | 646 |
| Materials | | Heating co | vanised and powder il: Copper pipes with ades: Aluminium, ste | n aluminium fins | |
| Max. weight [kg] | 20 | 30 | 40 | 50 | 67 |
| Drive | Direct-coupled | | | | |
| Heat source | Hot water | | | | |
| Approvals | CE and ISO | | | | |
| Corrosion category- acc. to EN 12944-2 | | | C3 | | |
| Performance | | | | | |
| Air quantities [m ³ /s (m ³ /h)] | 0.5 (1800) | 0.8 (2880) | 1.2 (4320) | 1.7 (6120) | 2.2 (7920) |
| Heat outputs [kW] | 21.9 | 35.8 | 56.9 | 74.2 | 103.7 |

| Accessories - installation | - regulation | - service |
|----------------------------|----------------------------|----------------|
| Air distributor | Dynamic flow valve (water) | Filter section |
| Fresh air duct or hood | Hand regulator (air) | |
| Injection nozzle | Multi-stage switch | |
| Mixing housing | Stepless regulator | |
| Return air duct | Temperature regulator | |
| Wall grating | Thermo actuator for valve | |
| Front louvre | Thermostat | |

AXIAL FLOW FANS ZERAX[®] AZN

The ZerAx® AZN fans are designed for duct installation with or without free inlets. They are well-suited for transport of air in connection with accommodation and industrial ventilation. Ventilation of hazardous gases is also possible with ATEX or Ex versions in zones 1 and 2. Versions with free inlets or outlets are made through fitting of cones or diffusers.

Prominent features include low power consumption, high efficiency and low sound levels.



| Specifications | | AZN |
|--|-------------------------------------|--|
| Hub sizes [mm] ¹ | | Ø160 Ø350 (+ ATEX / Ex) Ø560 |
| Impeller diameters [mm] | Ø160 hubs Ø350 hubs Ø560 hubs | Ø250- Ø280- Ø315- Ø355- Ø400- Ø450- Ø500 Ø500- Ø560- Ø630- Ø710- Ø800- Ø900- Ø1000- Ø1120- Ø1250 Ø1000- Ø1120- Ø1250- Ø1400- Ø1600- Ø1800- Ø2000 |
| Casing thicknesses [mm] ² | | 2 or 4 |
| Flange standard | | Eurovent 1/2 |
| Materials | | Rotor and guide vanes: Aluminium Casing: AluZink (2 mm) or hot-dip galvanised steel (4 mm) |
| Executions | | Standard, ATEX or Ex |
| Approvals | | CE |
| Direction of airflow | | Impeller-> motor |
| Reversible airflow | | For shorter periods and with reduced performance |
| Corrosion category- acc. to EN 12944-2 | | C3, optionally C4 or C5 |
| Performance | | |
| Air quantities [m³/s (m³/h)] | Ø160 hubs Ø350 hubs Ø560 hubs | 0.1- 5.5 (360- 19800) 0.1- 40 (360- 144000) 0.1- 110 (360- 396000) |
| Max. total pressures [Pa] | Ø160 hubs Ø350 hubs Ø560 hubs | 1300 3400 3400 |
| Max. efficiency [%] | | 92 |

1. Hub sizes Ø160 and Ø560 have 1° adjustable blades while Ø350 hubs have welded blades in 5° steps.

2. The casing thickness depends on fan and motor size. Hub size \emptyset 160 is only available with 2 mm casing.

| Accessories - features | - features | - connection | - external |
|--|---|--------------------------------------|------------|
| Acoustic diffusers with or without cores | Certificates (works, weight, balancing, test) | Counter flanges | Dampers |
| Fan casing extensions | Marine motor classification | Duct spigots | Roof hoods |
| Hub covers | Space heater for motor | Extension duct | |
| Inlet cones with wire guards | Thermistor | Flexible connection (PERL / Maritex) | |
| Painted impellers for C4/5 environments | - mounting | Measuring pipes | |
| Short or long diffusers | Anti-vibration mountings | | |
| Silencers with or without cores | Horizontal mounting feet | | |
| Wire guards for inlet and outlet | Vertical mounting plates | | |

AXIAL FLOW FANS ZERAX[®] AZW

The ZerAx® AZW fans are designed for duct installation with or without free inlets in harsh maritime environments. The materials are extra durable in order to cope with the often tough requirements. Fields of application are for transport of air as well as for accommodation and industrial ventilation.

Versions with free inlets or outlets are made through fitting of cones or diffusers.

Prominent features include low power consumption, high efficiency and low sound levels.



| Specifications | | AZW |
|--|------------------------|--|
| Hub sizes [mm] ¹ | | Ø350- Ø560 |
| Impeller diameters [mm] | Ø350 hubs Ø560 hubs | Ø500- Ø560- Ø630- Ø710- Ø800- Ø900- Ø1000- Ø1120- Ø1250 Ø1000- Ø1120- Ø1250- Ø1400- Ø1600- Ø1800- Ø2000 |
| Casing thicknesses [mm] | | 10 |
| Flange standard | | DIN 24154 R4 |
| Materials | | Rotor and guide vanes: Aluminium Casing: Hot-dip galvanised steel |
| Executions | | Standard or Ex |
| Approvals | | CE |
| Direction of airflow | | Impeller-> motor |
| Reversible airflow | | For shorter periods and with reduced performance |
| Corrosion category- acc. to EN 12944-2 | | C3, optionally C4 or C5 |
| Performance | | |
| Air quantities [m³/s (m³/h)] | Ø350 hubs Ø560 hubs | 0.1-40 (360-144000) 0.1-110 (360-396000) |
| Max. total pressures [Pa] | | 3400 |
| Max. efficiency [%] | | 92 |
| 1. Hub sizes Ø350 have welded blades. | | |

| Accessories - features | - mounting | - connection | - external |
|---|--------------------------|--------------------------------------|------------|
| Certificates (works, weight, balancing, test) | Anti-vibration mountings | Counter flanges | Dampers |
| Fan casing extensions | | Duct spigots | Roof hoods |
| Hub covers | | Flexible connection (PERL / Maritex) | |
| Inlet cones with wire guards | | | |
| Marine motor classification | | | |
| Painted impellers for C4/5 environments | | | |
| Silencers with or without cores | | | |
| Space heater for motor | | | |
| Thermistor | | | |
| Wire guards for inlet and outlet | | | |

AXIAL FLOW FANS ZERAX[®] AZL

The ZerAx® AZL are compact fans fitted with integrated inlet cones and designed for building in to air handling units and for wall mounting. The outlet can be free or directly to duct.

As the other fans in the ZerAx[®] family, they feature low power consumption, very high efficiency and low sound levels.



| Specifications | | AZL |
|--|------------------------|--|
| Hub sizes [mm] ¹ | | Ø160 Ø350 |
| Impeller diameters [mm] | Ø160 hubs Ø350 hubs | Ø250- Ø280- Ø315- Ø355- Ø400- Ø450- Ø500 Ø500- Ø560- Ø630- Ø710- Ø800- Ø900- Ø1000 |
| Casing thicknesses [mm] ² | | 2 or 3 |
| Flange standard | | Eurovent 1/2 |
| Materials | | Rotor and guide vanes: Aluminium Casing: AluZink or hot-dip or hot-dip galvanised steel |
| Executions | | Standard |
| Approvals | | CE |
| Direction of airflow | | Impeller-> motor |
| Reversible airflow | | For shorter periods and with reduced performance |
| Corrosion category- acc. to EN 12944-2 | | C3, optionally C4 or C5 |
| Performance | | |
| Air quantities [m³/s (m³/h)] | Ø160 hubs Ø350 hubs | 0.1-7 (360-25000) 0.1-33 (360-119000) |
| Max. total pressures [Pa] | Ø160 hubs Ø350 hubs | 1300 3400 |
| Max. efficiency [%] | | 92 |

1. Hub sizes Ø160 have adjustable blades while Ø350 hubs have welded blades.

2. The casing thickness depends on fan and motor size.

| Accessories - features | - mounting | - connection | - external |
|---|--------------------------|----------------------------|------------|
| Acoustic diffusers with or without cores | Horizontal mounting feet | Counter flanges | Dampers |
| Certificates (works, weight, balancing, test) | Vertical mounting plate | Duct spigots | |
| Fan casing extensions | | Extension duct | |
| Hub covers | | Flexible connection (PERL) | |
| Marine motor classification | | Measuring pipes | |
| Painted impellers for C4/5 environments | | | |
| Short or long diffusers | | | |
| Silencers with or without cores | | | |
| Space heater for motor | | | |
| Thermistor | | | |
| Wire guards for inlet and outlet | | | |

AXIAL FLOW FANS NOVAX ACN/ARN

The NovAx ACN fans are compact and robust axial flow fans with pre-settable blades for transport of air. The application is for duct installation with or without free inlets in ventilation systems for land, marine and offshore. Versions with free inlets or outlets are made through fitting of cones or diffusers.

Removal of hazardous gases is also possible with ATEX or Ex versions. Hot smoke versions are also available.

The fans are easy to install and feature high operational reliability and high efficiencies.



| Specifications | | ACN | ARN |
|--|--------------------|--|--------------------------|
| Hub sizes [mm] | | Ø160- Ø230- Ø280- Ø330- Ø380- Ø403-Ø578 | Ø403- Ø578 |
| | Ø160 hubs | Ø250- Ø315- Ø | 400- Ø500 |
| | Ø230 hubs | Ø400- Ø500- Ø560- Ø | 630- Ø710- Ø800 |
| Impeller diameters [mm] ¹ | Ø280 and Ø330 hubs | Ø500- Ø560- Ø630- Ø | 710- Ø800- Ø900 |
| Inpeller diameters [IIIII] | Ø380 hubs | Ø560- Ø630- Ø710- Ø800- Ø900- Ø1000 | |
| | Ø403 hubs | Ø900-Ø1000-Ø1120 | |
| | Ø578 hubs | Ø900- Ø1000- Ø1120- Ø | 1250- Ø1400- Ø1600 |
| Casing thicknesses [mm] ² | | 2 , 3 or 4 | 2 or 4 |
| Flange standard | Eurovent 1/2 | | : 1/2 |
| N 4 - 4 - 4 - 4 - | | Rotor blades: Aluminiu | m or GRP polyester |
| Materials | | Casing: Hot-dip galvanised | steel or stainless steel |
| Executions ³ | | Standard, hot smoke, AT | EX, Ex or spark-proof |
| High temperature classes | | F200, F300 | or F400 |
| Approvals | | CE, and EN ISC | 0 12101-3 |
| Direction of airflow | | Impeller-> | motor |
| Reversible airflow | | For shorter periods and with reduced performance | Fully |
| Corrosion category- acc. to EN 12944-2 | | C3, optionally | r C4 or C5 |
| Performance | | | |
| Air quantities [m³/s (m³/h)] | | 0.1-65 (360-234000) | 1.5- 50 (5000- 180000) |
| Max. total pressures (standard / smoke) [Pa] | | 2000 / 1800 | 1200 |
| Max. efficiency [%] | | 83 | 75 |

1. Some hub-impeller combinations are unavailable for standard and hot smoke fans. Refer to NovAx catalogue.

2. The casing thickness depends on fan and motor size.

3. ATEX and Ex versions are only available as ACN fans.

| Accessories - features | - features | - connection | - external |
|--|---|---------------------------------------|------------|
| Acoustic diffusers with or without cores | Certificates (works, weight, balancing, test) | Counter flanges | Dampers |
| Inlet cones with wire guards | Inspection hatch | Duct spigots | Roof hoods |
| Short or long diffusers for outlet | Marine motor classification | Flexible connections (PERL / Maritex) | |
| Silencers with or without cores | Spark-proof lining | | |
| Space heater for motor | Thermistor | | |
| Wire flange | - mounting | | |
| Wire guards in casings and ducts | Anti-vibration mountings | | |
| | Horizontal mounting feet | | |
| | Vertical mounting plate | | |

AXIAL FLOW FANS NOVAX ACW

The NovAx ACW fans are compact and heavy duty axial flow fans designed for transport of air in maritime environments. The fans are for duct installation with or without free inlets and suitable for land, marine and offshore. Versions with free inlets or outlets are made through fitting of cones or diffusers.

The fans are easy to install and feature high operational reliability and high efficiencies.



| Specifications | | ACW |
|--|---|--|
| Hub sizes [mm] | | Ø160- Ø230- Ø280- Ø330- Ø380- Ø403-Ø578 |
| Impeller diameters [mm] ¹ | Ø160 hubs Ø230 hubs Ø280 and Ø330 hubs Ø380 hubs Ø403 hubs Ø578 hubs | Ø250- Ø315- Ø400- Ø500 Ø400- Ø500- Ø560- Ø630- Ø710- Ø800 Ø500- Ø560- Ø630- Ø710- Ø800- Ø900 Ø560- Ø630- Ø710- Ø800- Ø900- Ø1000 Ø900- Ø1000- Ø1120- Ø1250- Ø1400 Ø900- Ø1000- Ø1120- Ø1250- Ø1400- Ø1600 |
| Casing thicknesses [mm] ² | | 6 or 10 |
| Flange standard | | DIN 24154 R4 |
| Materials | | Rotor blades: Aluminium or GRP polyester Casing: Hot-dip galvanised steel or stainless steel (6 mm) |
| Executions | | Standard, ATEX, Ex or spark-proof |
| Approvals | | CE |
| Direction of airflow | | Impeller-> motor |
| Reversible airflow | | For shorter periods and with reduced performance |
| Corrosion category- acc. to EN 12944-2 | | C3, optionally C4 or C5 |
| Performance | | |
| Air quantities [m³/s (m³/h)] | | 0.1- 65 (360- 234000) |
| Max. total pressures [Pa] | | 2000 |
| Max. efficiency [%] | | 83 |

1. Not all hub-impeller combinations are available for all fans. Refer to the NovAx catalogue.

2. The casing thickness depends on fan and motor size.

| Accessories - features | - features | - connection | - external |
|--|---|---------------------------------------|------------|
| Acoustic diffusers with or without cores | Certificates (works, weight, balancing, test) | Counter flanges | Dampers |
| Fan casing extensions | Inspection hatch | Downstream guide vane arrangement | Roof hoods |
| Hub covers | Marine motor classification | Duct spigots | |
| Inlet cones with wire guards | Spark-proof lining | Duct spigots for welding | |
| Short or long diffusers for outlet | Thermistor | Extension ducts | |
| Silencers with or without cores | - mounting | Flexible connections (PERL / Maritex) | |
| Space heater for motor | Anti-vibration mountings | | |
| Wire flange | Horizontal mounting feet | | |
| Wire guards in casings and ducts | Vertical mounting plate | | |

AXIAL FLOW FANS NOVAX ACG/ACP

The NovAx ACG/ACP fans are partially reversible, compact and robust axial flow fans with pre-settable blades. The fields of installation cover ventilation systems for land, marine and offshore. Systems include comfort systems, industrial, process, parking and tunnel ventilation as well as environment-enhancement systems.

The fans require little space, are easy to install and offer high operational reliability. Hot smoke versions are also available. The ACG fans are fitted with guide vanes, which give the higher max. total pressure.



| Specifications | | ACG | ACP | |
|--|--|--|--------------------------|--|
| Hub sizes [mm] | | Ø160- Ø230- Ø280- Ø | 330- Ø380- Ø403-Ø578 | |
| Impeller diameters [mm] ¹ | Ø160 hubs Ø230 hubs Ø280 and Ø330 hubs Ø380 hubs Ø403 hubs Ø578 hubs | Ø250- Ø315- Ø400- Ø500 Ø400- Ø500- Ø560- Ø630- Ø710- Ø800 Ø500- Ø560- Ø630- Ø710- Ø800- Ø900 Ø560- Ø630- Ø710- Ø800- Ø900- Ø1000 Ø900- Ø1000- Ø1120- Ø1250- Ø1400 Ø900- Ø1000- Ø1120- Ø1250- Ø1400- Ø1600 | | |
| Casing thicknesses [mm] ² | 2.5 , 3 or 4 | | | |
| Flange standard | Eurovent 1/2 | | | |
| Materials | Rotor: Aluminium or GRP polyester Casing: Hot-dip galvanised steel or stainless steel | | | |
| Executions | Standard or hot smoke | | | |
| Approvals | CE and EN ISO 12101-3 | | | |
| Direction of airflow | | Motor-> | • impeller | |
| Reversible airflow | | For shorter periods and v | vith reduced performance | |
| Corrosion category- acc. to EN 12944-2 | | C3, optionally C4 or C5 | | |
| Performance | | | | |
| Air quantities [m ³ /s (m ³ /h)] | | 0.1- 65 (360- 234000) | | |
| Max. total pressures [Pa] | | 2000 1600 | | |
| Max. efficiency [%] | | 83 | | |

1. Not all hub-impeller combinations are available for all standard and hot smoke fans. Refer to the NovAx catalogue.

2. The casing thickness depends on fan and motor size.

| Accessories - features | - mounting | - connection | - external |
|---|--------------------------|---------------------------------------|------------|
| Acoustic diffusers with cores | Anti-vibration mountings | Air quantity meter | Dampers |
| Certificates (works, weight, balancing, test) | Horizontal mounting feet | Counter flanges | |
| Marine motor classification | Vertical mounting plate | Duct spigots | |
| Short or long diffusers | | Flexible connections (PERL / Maritex) | |
| Silencers with or without cores | | Measuring pipes | |
| Space heater for motor | | | |
| Thermistor | | | |
| Wire guards for casings, flanges or ducts | | | |

JET FANS ARP/AUZ/AUO/ARO

The jet fans with integrated silencers are designed for ventilation and efficient removal of polluted air and hot smoke in car parks. The design is characterised by the oval silencers to take up minimum amounts of space and keep sound levels low. The fans are tested and approved to meet the requirements for smoke exhaust. Two-speed motors are standard in all jet fans.





| Specifications | ARP | AUZ | AUO | ARO |
|--|--|---------|------------------------------|------------------------------|
| Rotor diameters [mm] | Ø340 | | Ø290- Ø380- Ø500 | |
| Lengths [mm] ³ | 2297 | 2070 | 2570- 2672- 2606 | 2823- 2918- 2854 |
| Heights [mm] ³ | | 422 | 320- 42 | 20- 540 |
| Materials | Fan casing: Rolled steel tube in 3 mm sheet; Outer casing: 0.75 mm sheet in AluZink Impeller blades: Aluminium alloy; Hub: Galv. steel [ARP-AUO-ARO] or aluminium [AUZ] | | | |
| Weights [kg] ³ | 100 | 86 | 80-11 | 0-160 |
| Drive | Direct-coupled | | | |
| Executions | Standard | | | |
| Rated power [kW] ³ | 0.3 / 1.3 0.3 / 1.3 0.1 / 0.5 - 0.3 / 1.1 - 0.5 / 2.2 | | | ′ 1.1- 0.5 / 2.2 |
| Operating temperatures [°C] | Standard:-20 to +40; Max.: +40 to +120 | | | |
| High temperature classes | F200, F300 or F400 ¹ | | | |
| Approvals | CE and EN ISO 12101-3 | | | |
| Corrosion category- acc. to EN 12944-2 | C3 | | | |
| Reversible airflow | Yes | No | No | Yes |
| Performance ⁴ | | | | |
| Thrust [N] ³ | 15 / 50 | 15 / 50 | 5 / 21- 15 / 57 27 / 105 | 4 / 15- 15 / 52 28 / 111 |
| Sound pressure level [dB(A)] ^{2, 3} | 50 / 64 | 42 / 59 | 38 / 49 - 42 / 55 48 / 62 | 38 / 50 - 45 / 59 52 / 67 |

1. Fans in class F400 are only available for 50 Hz.

2. The level is at 3 m from the inlet of the jet fan under free field conditions at an angle of 45°.

3. Values for AUO and ARO are for each of the rotor diameters.

4. Data is for operation at low / high speeds.

Accessories - features

Powder coated casing

13

JET FANS AUT/ART/AZT/CGF

The jet fans are designed for ventilation and efficient removal of polluted air and hot smoke in car parks. The design is characterised by low height requirements and the use of silencing technology to keep sound levels low. The fans are tested and approved to meet the requirements for smoke exhaust.

Two-speed motors are standard in all jet fans.





| Specifications | AUT | ART | AZT | CGF |
|---|---|--|--|--|
| Rotor diameters [mm] | | Ø400 | Ø450 | Ø500 |
| Lengths [mm] | | 854 | 1133 | 1297 |
| Heights [mm] | | 423 | 530 | 262 |
| Materials | | using: Rolled steel tube in 3 mm sheet blades: Aluminium alloy; Hub: Galv. s | | |
| Weights [kg] | | 63 | 70 | 75 |
| Drive | Direct-coupled | | | |
| Executions | Standard | | | |
| Rated power [kW] | 0.3 / 1.1 | 0.3 / 1.3 | 0.5 / 2.2 | 0.3 / 1.2 |
| Operating temperatures [°C] | Standard: -20 to +40; Max.: +40 to +120 | | Standard: -20 to +55; Max.: +40 to +120 | Standard: -20 to +40; Max.: +40 to +120 |
| High temperature classes | F200, F300 or F400 ¹ | | F200 and F300 | F200, F300 or F400 ¹ |
| Approvals | CE and EN ISO 12101-3 | | | |
| Corrosion category- acc. to EN 12944-2 | C3 | | | |
| Reversible airflow | No | Yes | No | No |
| Performance ³ | | | | |
| Thrust [N] | 14 / 53 | 13 / 50 | 26 / 100 | 12 / 50 |
| Sound pressure level [dB(A)] ² | 54 / 72 | 56 / 75 | 55 / 74 | 61 / 75 |

1. Fans in class F400 are only available for 50 Hz.

2. The level is at 3 m from the inlet of the jet fan under free field conditions at an angle of 45°.

3. Data is for operation at low / high speeds.

Accessories - features

Powder coated casing

TUNNEL JET FANS AUC/ARC/AUR/ARR

The tunnel fans are for ventilation and fire control in tunnel facilities. The units use the impulse principle to move air through the tunnels, which then function as oversized ducts. Some system designs include axial flow fans for supply or exhaust. Ventilation with tunnel fans have low construction cost and good space utilisation.

The Novenco series of tunnel fans are available as unidirectional or reversible units with silencers.

Two-speed motors are standard in all jet fans.





| Specifications | AUC | ARC | AUR | ARR |
|--|--|-----------|---|---|
| Rotor diameters [mm] | Ø630- Ø7 | 10- Ø800 | Ø630- Ø710- Ø800- Ø900- Ø1000- Ø1120- Ø1250- Ø1400- Ø1600 | |
| Lengths [mm] | 322 | 20 | 3150- 3400- 3650- 2950- 3250- 3350- 1560- 1710- 1910 | |
| Heights [mm] ³ | 670- 75 | 0- 840 | 850- 930- 1020- 1118- 1218- 1339-1560- 1710- 1910 | |
| Materials | Fan casing: Welded hot-dip galv. or stainless steel; Impeller blades: Aluminium alloy; Hub: Galv. steel with optional epoxy coating | | | |
| Weights without motors [kg] ³ | 350- 43 | 0- 480 | 220- 280- 360- 460- 510 | 0- 560- 630 ⁴ - 780 ⁴ - 840 |
| Drive | Direct-coupled | | | |
| Executions | Standard | | | |
| Rated power [kW] ⁵ | 2.2 / 26 | | 7.5 / 90 | |
| Operating temperatures [°C] | Standard: -20 to +40; Max.: +40 to +120 | | | |
| High temperature classes | F200, F300 or F400 ¹ | | | |
| Approvals | | | CE and EN ISO 12101-3 | |
| Corrosion category- acc. to EN 12944-2 | C3 (Galvanised), C5-I (Stainless Steel) | | | |
| Reversible airflow | No Yes | | No No | |
| Performance 6 | | | | |
| Thrust [N] ⁵ | 109 / 850 | 105 / 742 | 290 / 3002 | 272 / <2870 |
| Sound pressure level [dB(A)] ^{2, 5} | 80 / 102 | | 87 / 106 | |

1. Fans in class F400 are only available for 50 Hz.

2. The level is at 3 m from the jet fan under free field conditions at an angle of 45°.

3. Values are according to rotor diameters.

4. Max. values with Ø578 hubs, which are 20 kg heavier than with Ø403 hubs.

5. Values are min. / max. among all rotor diameters.

6. Data is for operation at low / high speeds.

Accessories - features

Powder coated casing

CENTRIFUGAL FANS CNA/CNB

Centrifugal fans type CNA and CNB are single-inlet, light, compact and low-pressure fans. They are designed for universal installation in many kinds of systems, among them marine systems. The CNB impeller is fully welded to allow for higher RPMs and max. total pressure compared to the spot welded impeller of the CNA.

Characteristic for the fans are the backward-curved blades, low energy consumption and low sound emission. The fans are available in standard and Ex versions.



| Specifications | CNA | СNВ | | |
|--|--|---|--|--|
| Impeller diameters [mm] | Ø250, Ø315, Ø400, Ø500, Ø630, Ø710, Ø800, Ø900, Ø1000 | Ø400, Ø500, Ø630, Ø710, Ø800, Ø900, Ø1000 | | |
| Casing thicknesses [mm] ¹ | 1.5, 2, 2 | .5 or 3 | | |
| Materials | • | Impeller: Galvanised sheet steel (CNA/CNB), hot-dip galvanised sheet steel (CNB) Housing: Galvanised sheet steel, epoxy coating (optional) | | |
| Drive | Direct-coup | Direct-coupled or belt | | |
| Executions | Standard | Standard or Ex | | |
| Approvals | CE | CE | | |
| Corrosion category- acc. to EN 12944-2 | C2 | C2 | | |
| Reversible airflow | No |) | | |
| Performance | | | | |
| Air quantities [m³/s (m³/h)] | 0.2- 14 (720- 50400) | 0.8- 18 (2880- 64800) | | |
| Max. total pressures [Pa] | 1000 | 1500 | | |
| Efficiency [%] | 72 | 72 | | |
| | | | | |

1. The casing thickness depends on fan and motor size.

| Accessories - installation | - regulation | - protection | - service |
|-------------------------------------|--------------------|---------------------------------|-----------------------------|
| Anti-vibration mountings | 2-speed motor | Guard nets for inlet and outlet | Drain plug |
| Common base frame for fan and motor | Frequency inverter | Inlet funnel of brass | Inspection and access doors |
| Flexible connections | | | |
| Counter flanges | | | |

CENTRIFUGAL FANS CND/CNF

The centrifugal fans type CND and CNF are compact medium-pressure fans designed for universal installation and continuous operation in maritime and aggressive environments.

The CNF impeller is fully welded to allow for higher RPMs and max. total pressure compared to the spot welded impeller of the CND.

Characteristic for the fans are the backward-curved blades,

the low sound levels and good operating economy.

ATEX or Ex versions are also available.



| Specifications | ARP | AUZ | AUO | ARO |
|--|--|---------|-----------------------------|-----------------------------|
| Rotor diameters [mm] | Ø340 | | Ø290- Ø380- Ø500 | |
| Lengths [mm] ³ | 2297 | 2070 | 2570- 2672- 2606 | 2823- 2918- 2854 |
| Heights [mm] ³ | | 422 | 320- 42 | 20- 540 |
| Materials | Fan casing: Rolled steel tube in 3 mm sheet; Outer casing: 0.75 mm sheet in AluZink Impeller blades: Aluminium alloy; Hub: Galv. steel [ARP-AUO-ARO] or aluminium [AUZ] | | | |
| Weights [kg] ³ | 100 | 86 | 80-11 | 0- 160 |
| Drive | Direct-coupled | | | |
| Executions | Standard | | | |
| Rated power [kW] ³ | 0.3 / 1.3 0.3 / 1.3 0.1 / 0.5 - 0.3 / 1.1 - 0.5 / 2.2 | | | / 1.1- 0.5 / 2.2 |
| Operating temperatures [°C] | Standard: -20 to +40; Max.: +40 to +120 | | | |
| High temperature classes | F200, F300 or F400 ¹ | | | |
| Approvals | CE and EN ISO 12101-3 | | | |
| Corrosion category- acc. to EN 12944-2 | | C | .3 | |
| Reversible airflow | Yes | No | No | Yes |
| Performance ⁴ | | | | |
| Thrust [N] ³ | 15 / 50 | 15 / 50 | 5 / 21- 15 / 57 27 / 105 | 4 / 15- 15 / 52 28 / 111 |
| Sound pressure level [dB(A)] ^{2, 3} | 50 / 64 | 49 / 59 | 35 / 46- 39 / 52 45 / 59 | 35 / 47- 42 / 56 49 / 64 |

1. Fans in class F400 are only available for 50 Hz.

2. The level is at 3 m from the jet fan under free field conditions at an angle of 45°.

3. Values for AUO and ARO are for each of the rotor diameters.

4. Data is for operation at low / high speeds.

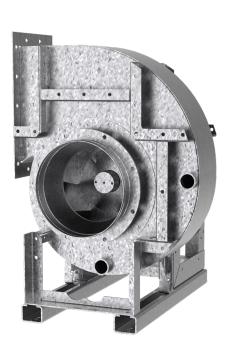
Accessories - features

Powder coated casing



CENTRIFUGAL FANS CAL

The CAL are robustly built centrifugal fans of the high pressure type. They are primarily designed for process air and other installations in aggressive environments. They are also well suited for a wide range of industrial purposes with high physical load and long life requirements. The design is characterised by the drive-side-removable motor, which is built onto the baseframe. The blades are backward-curved. ATEX or Ex versions are also available.



| Specifications | CAL | | |
|--|---|--|--|
| Impeller diameters [mm] | Ø400, Ø500, Ø630, Ø710, Ø800, Ø900, Ø1000, Ø1120, Ø1250 | | |
| Materials | Impeller: Hot-dip galvanised steel or stainless steel Housing: Hot-dip galvanised steel or stainless steel | | |
| Drive | Direct-coupled | | |
| Executions | Standard, ATEX or Ex | | |
| Approvals | CE | | |
| Corrosion category- acc. to EN 12944-2 | C3 (Galvanised), C5-I (Stainless Steel) | | |
| Reversible airflow | No | | |
| Performance | | | |
| Air quantities [m³/s (m³/h)] | 0.3- 21 (1080- 75600) | | |
| Max. total pressures [Pa] | 8500 | | |
| Efficiency [%] | 82 | | |

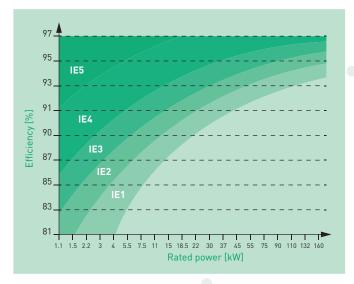
| Accessories - installation | - regulation | - protection | - service | | |
|---|--------------------|--------------|-----------------|--|--|
| Anti-vibration mountings | 2-speed motor | Wire guard | Drain | | |
| Counter flange | Frequency inverter | | Inspection door | | |
| Flexible connections for inlet and outlet | | | | | |
| Guide vane arrangement | | | | | |
| Counter flanges | | | | | |

MOTORS

Electric motors are key components in almost all products from NOVENCO Building & Industry. As a result, we offer motors in all efficiency grades.

With new EU legislation coming in to force January 2017, high efficiency IE3 (International Efficiency grade 3) motors are a direct requirement in products with rated motor powers between 0.75 and 375 kW, which include Novenco products. Motors with lower efficiency grades are only possible in combination with Variable Speed Drives (VSD), also referred to as frequency converters, or for special applications.

The IE3 standard raises the efficiency requirements, but exempts motors for explosive atmospheres and motors for special applications. However, many manufacturers already make explosion proof IE3 motors, which NOVENCO have adopted and recommend. Configuration of NOVENCO products for operation in standard temperature conditions are oftentimes with IE3 or IE4 motors. Many NOVENCO products also support the new IE5 standard. The AirBox software automatically manages configuration and fitting of motors.



Current IE classes for 4 pole motors



Motor with terminal box

CHOICE OF MOTORS

The efficiency parameter is predominant in the selection of motors for axial and centrifugal fans. This is due the fact that most products for new installations and replacement are long-term investments, which must meet requirements for energy saving.

AIRBOX SOFTWARE

The AirBox product configuration software is for calculation and selection of a wide range of Novenco products. The motor alternatives are central in the solution calculations. All parameters can be set by the user and include selection of efficiency grade, manufacturer, supply voltage, thermal protection, enclosure, motor modifications and more.



Shaft on motor

ACCESSORIES

DAMPERS SJD

The louvre dampers type SJD are for shutting off, regulation and mixing of airflows in ventilation systems and other air handling installations.



DIFFUSERS YAD AND YAZ

The diffusers type YAD-YAZ are for removing noise, smoothing inlet air and delivering uniform airflows with NovAx and ZerAx fans in comfort and industrial installations. The YAD has a round exterior and connection profile, a conical shape and a core. The YAZ design has an octagonal exterior and a round connection profile, a conical shape and no core as standard. A version with core is also available.



ROOF HOODS HAT AND HAN

The roof hoods type HAT-HAN are for preventing wind, rain and leaves from entering ventilation systems with subsequent noise-generation and clogging. Novenco roof hoods are durable in both design and materials. The HAN is for land and the HAT for marine applications.



SILENCERS YAA AND YAH

The silencers type YAA-YAH are for attenuating fan noise in comfort and industrial installations. Both types have round connection profiles and are available in versions with or without cores. Versions with cores are for removing high frequency sounds.



SCHAKO PRODUCTS



21

See more products at www.schako.de.

QUALITY AND SERVICE



REST ASSURED

All NOVENCO products are manufactured in accordance with our well-known and documented quality standards. NOVENCO Building & Industry A/S is ISO certified and all products are inspected and tested before they are shipped. Products are offered with options for technical guidance on installation, test of function and training of personnel.

WARRANTY

NOVENCO provides according to law a standard 12 months warranty from products are sent from the factory. The warranty covers materials and manufacturing defects. Wear parts are not covered. Extended warranty can be agreed upon.

IMPORTANT

This document is provided 'as is'. NOVENCO Building & Industry A/S reserves the right to changes without further notice due to continuous product development. Some pictures in the brochure show products with accessories fitted. The fans are designed for continuous operation. The following kinds of operation may cause fatigue break in the impeller and endanger people.

- Operation in stall area
- Operation with pulsating counter pressure called pump mode
- Daily operation with exceedingly starting and stopping

If in doubt, NOVENCO should be contacted to assess the suitability of the fan. Copyright (c) 2002- 2018, NOVENCO Building & Industry A/S. All rights are reserved.

PATENTS AND TRADEMARKS

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The ZerAx® manufacturing processes, technologies and designs are patented by Novenco A/S. **Pending patents** include Brazil no. BR-11-2012-008607-3, BR-11-2012-008543-3, BR-11-2012-008545-0, BR-112014-002282-8 and BR-11-2014-002426-0; Canada no. 2.843.131 and 2.843.132; China no. 2012280037965.7; EU no. 10778838.2, 12740606.4 and 12740612.2; India no. 4140/CHENP/2012, 4077/CHENP/2012, 4073/CHENP/2012, 821/CHENP/2014 and 825/CHENP/2014; PCT no. EP2012/064908 and EP2012/064928; South Korea no. 10-2012-7012252, 10-2012-7012154, 10-2012-7012155, 10-2014-7005746 and 10-2014-7003829.

Granted patents include Canada no. 2.777.140, 2.777.141 and 2.777.144; China no. ZL2010800458842, ZL2010800460965, ZL2010800464275 and ZL2012800387210; EU no. 2488759 and 2488761; and US no. 8.967.983, 9.200.641, 9.273.696 B2, 9.683.577 and 9.926.943 B2.

Granted designs include Brazil no. BR-30-2012-003932-0; Canada no. 146333; China no. 1514732, 1517779, 1515003, 1555664 and 2312963; EU no. 001622945-0001 to 001622945-0009 and 001985391- 0001; India no. 246293; South Korea no. 30-0735804; and US no. D665895S, D683840S, D692119S, D704323S, D712023S, D743018S, D755363S, D756500S, D821560S and D823452S.

The NovAx Basic jet fans manufacturing processes, technologies and designs are patented by Novenco A/S or NOVENCO Building & Industry A/S. **Pending patents** include United Arab Emirates no. 723/2011 and EU no. 10701831.9. **Pending designs** include United Arab Emirates no. 223/2009. **Granted patents** include Denmark no. PR 1774428. **Granted designs** include EU no. 001069884-0001 to 001069884-0028.

The CGF jet fans designs are patented by Novenco A/S. **Pending designs** include United Arab Emirates no. 70/2010. **Granted designs** include EU no. 001610643-0001 to 001610643-0005.

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QUALITY AND ENVIRONMENT

NOVENCO Building & Industry A/S is certified in accordance with ISO 9001 and 14001.



All NOVENCO Building & Industry's products are designed, developed and manufactured in Denmark.



